

LEXAN™ F2104 SHEET

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ F2104 sheet is an extruded flame-retardant polycarbonate sheet material complying with the Federal Aviation Regulations 25.853 (a),1,(i) and (a),1,(ii) (formerly A&B) for vertical burn. Typically used for aircraft interiors, LEXAN F2104 sheet is available in clear, transparent tints and opaque colors, ranging in thicknesses from .125" – .500". LEXAN F2104 sheet may be thermoformed, pressure formed, twin-sheet formed or used in flat or cold formed applications.

TYPICAL PROPERTY VALUES ◆

Property	ASTM Test Method	Units (USCS)	Value
Physical			
Specific Gravity	ASTM D792	-	1.2
Water Absorption, Equilibrium, 24 Hrs	ASTM D570	%	0.17
Light Transmission (avg.), .125" thickness	ASTM D1003	%	85
Mechanical			
Tensile Strength	ASTM D638	psi	
@ Yield			9,500
@Ultimate			9,000
Elongation	ASTM D638	%	95
Tensile Modulus	ASTM D638	psi	230,000
Flexural Strength	ASTM D790	psi	15,000
Flexural Modulus	ASTM D790	psi	340,000
Compressive Strength	ASTM D695	psi	12,500
Dynatup Impact Strength, 1/2" dia. dart, (gauge dependant) ^{##} , @ 73°F	ASTM D3783	ft-lbs	50
Gardner Impact Strength, round tup (gauge dependent), ## @ 73°F	ASTM D3029	in-lbs	>320
Izod Impact Strength, (gauge dependant) ^{##} Notched @ 73°F	ASTM D256A	ft-lbs/in	16.0
Unnotched @ 73°F			NB
Thermal			
Coefficient of Thermal Expansion	ASTM D696	in/in/°F	3.75 x 10 ⁻⁵
Heat Deflection Temperature @ 264 psi	ASTM D648	°F	280
Flammability			
UL Flammability [#]	UL 94	-	V-0 (118 mils and above in clear, black & grey)
FAA Flammability @ 40 to 125 mils	FAR 25.853	-	Passes A&B
ATS 1000 @ 125 – 500 mils	-	-	Pass

◆ These typical values are not intended for specification purposes. If minimum certifiable properties are required please contact your local SABIC Innovative Plastics, Specialty Film & Sheet representative.

This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

Reported values based on .125" gauge thickness.

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CODE COMPLIANCE

Underwriters Laboratories according to UL Standard 972.

LEXAN F210x Sheet is listed as a Burglary-Resisting Glazing Material

UL File Number: E121562



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