

# LEXAN™ 8A37 FILM

## PRODUCT DATASHEET

### DESCRIPTION

LEXAN™ 8A37 Film is a one side brushed, one side polished transparent polycarbonate film. It offers high temperature resistance, excellent dimensional stability, as well as good printability without pretreatment making it an excellent candidate for multi-layer printing for applications such as overlays, floor graphics, high-performance labels and in-mould decoration. It can be screen printed using traditional solvent based or water based inks, as well as UV or infrared drying inks and offers ease of processing for thermoforming, embossing, die-cutting, hydro-forming and bending. The brushed 1st surface allows processors and OEMs alike to achieve a brushed metal appearance by back printing, laminating, or spraying with metallic inks, adhesives, or paint.

### TYPICAL PROPERTY VALUES

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
<b>MECHANICAL</b>						
Tensile Strength @ Yield	ASTM D882	psi	8500	ISO 527	MPa	62
Ultimate	ASTM D882	psi	9000	ISO 527	MPa	65
Tensile Modulus	ASTM D882	psi	300000	ISO 527	MPa	2100
Tensile Elongation at Break	ASTM D882	%	100-155	ISO 527	%	100
Gardner Impact Strength at 0.03" (0.75 mm)	ASTM D3029	ft-lb	23	ISO 6603-1	J	31
<b>Tear Strength</b>						
Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	245
Propagation	ASTM D1922	g/mil	30-55		kN/m	10-20
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
<b>Fold Endurance (MIT)</b>						
0.010" (0.25 mm)	ASTM D2176-69	double folds	120			
0.020" (0.50 mm)	ASTM D2176-69	double folds	30			
<b>THERMAL</b>						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft <sup>2</sup> /°F/in	1.35		W/m <sup>2</sup> °K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 <sup>-5</sup> /°F)	3.2	ISO 11359	(x10 <sup>-5</sup> /°C)	7
Specific Heat @40°F (4°C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg-°C	1.25
Glass Transition Temperature	ASTM D3417 / D3418	°F	307	ISO 11357	°C	153
Vicat Softening Temperature, B	ASTM 1525-00 modified	°F	323		°C	150
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	135
Brittleness Temperature	ASTM D746	°F	-211		°C	-135
<b>PHYSICAL</b>						
Density	ASTM D792	slug/ft <sup>3</sup>	2.3	ISO 1183	kg/m <sup>3</sup>	1200
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Surface Energy(1 <sup>st</sup> surface/ 2 <sup>nd</sup> surface)	ASTM D5946-01	-	38/34			
Surface Tension(1 <sup>st</sup> surface/ 2 <sup>nd</sup> surface)	Dyne Pens	Dyne	40-42 /38-40			

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
<b>OPTICAL</b>						
Refractive Index @77°F (25°C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	90			
Yellowness Index	ASTM D1925	%	1.2			
Haze	ASTM D1003	%	66			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	31	ISO 2813	-	31

◆ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC representative or the SABIC Quality Services Department. Reported values are based on 0.250 mm (0.010") thickness film unless otherwise noted.

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## MANUFACTURING SPECIFICATIONS

NOMINAL GAUGE RANGES	MIN./MAX LIMIT OF NOMINAL
0.010-0.015" (0.250-0.375 mm)	-/+ 10%
0.020" (0.500mm)	-/+ 5%



## CONTACT US:

### SABIC CORPORATE HQ

PO Box 5101  
Riyadh 11422  
Saudi Arabia  
T +966 (0) 1 225 8000  
F +966 (0) 1 225 9000  
E info@sabic.com

### Americas

Functional Forms  
2500 City West  
Boulevard Suite 100  
Houston, TX 77042  
USA  
Toll-free (800) 323 3783  
F (888) 443 2033  
E spinside.sales@sabic.com

### Europe

Functional Forms  
Plasticslaan 1  
4612 PX  
Bergen op Zoom  
The Netherlands  
T +31 (0)164 293678  
F +31 (0)164 293272  
E ff.info@sabic.com

### Asia Pacific

Functional Forms  
2550 Xiupu Road  
Pudong  
201319 Shanghai  
China  
T +86 21 2037 8188  
F +86 21 2037 8288  
E ff.info@sabic.com

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