LEXAN™ MARGARD™ FLG5XT (FORMABLE) SHEET

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ MARGARD™ FLG5 XT sheet is one side coated, a transparent UV and abrasion resistant glazing material. It has an extremely high impact strength, with the capacity to be cold curved, drape formed or laminated. With one side formable coating, it offers resistance against wear and tear.

TYPICAL PROPERTY VALUES◆

PROPERTY	TEST METHOD	UNITS	VALUE
PHYSICAL			
Density	ISO 1183	g/cm³	1.20
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
MECHANICAL			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	90
Flexural modulus 2 mm/min	ISO 178	MPa	2300
Taber haze - 100 cycles, 500 gram, CS-10F	ASTM D1044	%	4 - 8
THERMAL			
Vicat softening temperature, rate B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 1.8 MPa, flat	ISO 75-2	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	$7x10^{-5}$
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
ELECTRICAL			
Volume resistivity	IEC 60093	Ohm.cm	$>10^{15}$
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18
OPTICAL			
Light transmission 1 mm	ASTM D1003	%	91
Light transmission 2 mm	ASTM D1003	%	90
Light transmission 3 mm	ASTM D1003	%	90
Light transmission 4 mm	ASTM D1003	%	89
Light transmission 5 mm	ASTM D1003	%	88
Light transmission 6 mm	ASTM D1003	%	88
Light transmission 8 mm	ASTM D1003	%	86
Light transmission 9.5 mm	ASTM D1003	%	85
Light transmission 12 mm	ASTM D1003	%	84

◆ Some of the property values have been derived from LEXAN™ resin data for the material used to produce this sheet product.
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CURVED APPLICATIONS

Design freedom, light weight and optical clarity combined with its excellent mechanical properties makes LEXAN™ MARGARD™ FLG5 XT sheet an excellent candidate glazing material for shaped applications in need of a single side formable coating , such as for example "No spall" glass/LEXAN laminates which need to be formed.

OPTICAL PERFORMANCE

Clear LEXAN MARGARD FLG5XT sheet offers excellent clarity and transmission in the visible light and near infrared region of the spectrum. As it is essentially opaque to all wavelengths below 385 nanometers, it is an excellent candidate to help protect art, antiques, retail displays and fabrics from damaging effects of UV rays. LEXAN MARGARD FLG5 XT sheet is based on High Optical LEXAN sheet measured according to the DIN 52305 A AZ for gauges in the range of 3.00mm – 8.00mm.

CHEMICAL RESISTANCE

The mar-resistant coating of LEXAN MARGARD FLG5 XT sheet has sufficient resistance to common chemicals encountered in everyday use. Taking into account the complexity of chemical compatibility, we strongly recommend that you liaise with SABIC for testing of chemicals which come into contact with LEXAN sheet products. It is your responsibility to carry out the necessary tests to determine it's suitability for your process, application and end-use.

PROCESSING

LEXAN MARGARD FLG5 XT sheet may be cold curved into radii of > 300 times the thickness. It can also be drape-formed at a maximum temperature of 155°C, normally without pre-drying. For glass-polycarbonate laminates one should follow the instructions for the laminations process issued by the polyurethane interlayer producers not exceeding 120ºC.

RIPPLE ORIENTATION

Ripple direction may play an important role in the application regarding the optical performance of the sheet.
For this purpose the ripple direction is indicated on the sheet masking.

PRODUCT AVAILABILITY

Product code:	LEXAN MARGARD FLG5 XT
Standard gauge:	3.00 mm, 4.00mm, 5.00mm and 6.00mm. (other gauges upon request)
Standard sizes:	2000 x 2920 mm (other dimensions upon request)
Masking:	
Top side:	Co-ex opal white PE (matrix dot-printed grade- name)
Bottom side:	Co-ex opal white PE
Storage:	Do not store LEXAN MARGARD FLG5 XT sheet outside or at elevated temperatures.

UV PROTECTION

LEXAN MARGARD FLG5 XT sheet has a proprietary UV protected surface, giving excellent durability to outdoor weathering and comes with a 5 year limited written warranty against yellowing (see warranty for details).

CONTACT US:

Middle East and Africa
SABIC Global Headquarters
PO Box 5101
Riyadh 11422
Saudi Arabia
T +966 (0) 1 225 8000
F +966 (0) 1 225 9000
E info@sabic.com

Americas
Specialty Film & Sheet
1 Plastics Avenue
Pittsfield, MA 01201
USA
Toll-free 1 800 323 3783
T 1 413 448 6655
F (888) 443 2033
E Spinside.sales@sabic-ip.com

Europe
Specialty Film & Sheet
Plasticslaan 1
4612 PX
Bergen op Zoom
The Netherlands
T +31 (0)164 293678
F +31 (0)164 293272
E sfs.info@sabic-ip.com

Asia Pacific
Specialty Film & Sheet
2550 Xiupu Road
Pudong
201319 Shanghai
China
T +86 21 2037 8188
F +86 21 2037 8288
E sfs.info@sabic-ip.com

Email
sfs.info@sabic-ip.com

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