

# LEXAN™ SLX 11010/11A13 FILM

## PRODUCT DATASHEET

### DESCRIPTION

LEXAN™ SLX 11010 film is a clear polish film of 10 to 30 mil thickness that may be used alone or in a back molded configuration to provide exceptional weathering, good chemical and scratch resistance and outstanding aesthetics for a wide variety of applications in automotive, telecommunications and outdoor vehicles. It can be printed either first or second surface and retains good aesthetics and performance, even after significant outdoor exposure. Lexan SLX 11A13 film is a polish matte version (4 to 20mil) that exhibits the same performance, except for optical clarity and haze.

### TYPICAL PROPERTY VALUES

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
<b>MECHANICAL</b>						
Tensile Strength @ Yield	ASTM D882	psi	12100	ISO 527	MPa	75.4
Ultimate	ASTM D882	psi	12600	ISO 527	MPa	85.7
Tensile Modulus	ASTM D882	psi	367000	ISO 527	MPa	2530
Tensile Elongation at Break	ASTM D882	%	82	ISO 527	%	74
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.73		kN/m	245
Propagation	ASTM D1922	g/mil	18		g/mil	10-20
<b>THERMAL</b>						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft <sup>2</sup> /°F/in	1.35		W/m <sup>2</sup> K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 <sup>-5</sup> /°F)	3.2	ISO 11359	(x10 <sup>-5</sup> /°C)	5.8
Specific Heat @ 40 °F (4 °C)	ASTM E1269	Btu/lb/°F	0.24		KJ/Kg·°C	1
Glass Transition Temperature	ASTM D3417/D3418	°F	279	ISO 11357	°C	137
Vicat Softening Temperature, B	ASTM 1525-00 Modified	°F	290		°C	144
Heat Deflection Temp. by TMA at 1.8 MPa		°F	252	ISO 75 Modified	°C	122
<b>PHYSICAL</b>						
Specific Gravity	ASTM D792	-	1.26	ISO 1183	kg/m <sup>3</sup>	1260
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Pencil Hardness	ASTM D3363	-	HB		-	-
Taber Abrasion	ASTM D1044	delta Haze, 50 cycles	19		-	-
<b>OPTICAL</b>						
Refractive Index @ 77 °F (25 °C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	88			
Yellowness Index	ASTM D1925	%	3			
Haze	ASTM D1003	%	<1			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	176			

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<b>FLAMABILITY</b>						
Non UL flame test, 10 mil monolayer	SABIC		V2			

◆ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC representative or the SABIC Quality Services Department.  
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## CONTACT US:

### SABIC CORPORATE HQ

PO Box 5101  
 Riyadh 11422  
 Saudi Arabia  
 T +966 (0) 1 225 8000  
 F +966 (0) 1 225 9000  
 E info@sabic.com

### AMERICAS

SABIC  
 Functional Forms  
 2500 City West Boulevard  
 Suite 100  
 Houston, TX 77042  
 USA  
 Toll-free (800) 323 3783  
 F (888) 443 2033  
 E spinside.sales@sabic.com

### EUROPE

SABIC  
 Functional Forms  
 Plasticlaan 1  
 4612 PX  
 Bergen op Zoom  
 The Netherlands  
 T +31 (0)164 293684  
 F +31 (0)164 292272  
 E ff.info@sabic.com

### PACIFIC

SABIC  
 Functional Forms  
 2550 Xiupu Road  
 Pudong  
 201319 Shanghai  
 China  
 T +86 21 3222 4500  
 F +86 21 6289 8998

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