

LEXAN™ 8010V FILM

PRODUCT DATASHEET

DESCRIPTION

LEXAN™ 8010V polycarbonate film offers excellent clarity in all thicknesses. It provides high heat resistance and superior dimensional stability for graphic art applications which require UL94 flammability performance. Derived from one of the world's toughest polymers, LEXAN 8010V film also provides high gloss surface finishes. Recent technology improvements now in effect reduce color variation by 50%. Additional enhancements allow improved gauge control (see below).

TYPICAL PROPERTY VALUES

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
MECHANICAL						
Tensile Strength @ Yield	ASTM D882	psi	8500	ISO 527	MPa	63
Ultimate	ASTM D882	psi	9000	ISO 527	MPa	65
Tensile Modulus	ASTM D882	psi	300000	ISO 527	MPa	>2000
Tensile Elongation at Break	ASTM D882	%	100-151	ISO 527	%	>100
Gardner Impact Strength at 0.03" (0.75 mm)	ASTM D3029	ft-lb	23	ISO 6603-1	J	31
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	245
Propagation	ASTM D1922	g/mil	30-55		kN/m	10-20
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
Fold Endurance (MIT)						
0.010" (0.25 mm)	ASTM D2176-69	double folds	130			
0.020" (0.50 mm)	ASTM D2176-69	double folds	35			
THERMAL						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft ² /°F/in	1.35		W/m ² K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 ⁻⁵ /°F)	3.2	ISO 11359	(x10 ⁻⁵ /°C)	7
Specific Heat @40°F (4°C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg-°C	1.25
Glass Transition Temperature	ASTM D3417 / D3418	°F	307	ISO 11357	°C	148
Vicat Softening Temperature, B	ASTM 1525-00 modified	°F	323		°C	144
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	127
Brittleness Temperature	ASTM D746	°F	-211		°C	-135
PHYSICAL						
Density	ASTM D792	slug/ft ³	2.4	ISO 1183	kg/m ³	1230
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Surface Roughness (RMS)	ASME B46-1	-	NA			
Surface Energy	ASTM D5946-01	-	34			
Surface Tension	Dyne Pens	Dyne	38-40			
Pencil Hardness	ASTM D3363	-	b-hb			

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
OPTICAL						
Refractive Index @77°F (25°C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	91			
Yellowness Index	ASTM D1925	%	0.7			
Haze	ASTM D1003	%	0.4			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	170	ISO 2813	-	170

◆ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC representative or the SABIC Quality Services Department. Reported values are based on 0.250 mm (0.010") thickness film unless otherwise noted.
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UL FLAMMABILITY RATING / PERFORMANCE LEVELS

THICKNESS	RATING
> 0.005" (0.125 mm) and < 0.015" (0.381 mm)	UL94VTM-2
0.015" (0.381 mm) and greater	UL94V-2
File number	E61257

MANUFACTURING SPECIFICATIONS

NOMINAL GAUGE RANGES	MIN./MAX LIMIT OF NOMINAL
0.005" (0.125 mm)	± 10%
0.010-0.015" (0.250-0.375 mm)	± 5%
0.020-0.030" (0.500-0.750mm)	± 3%

CONTACT US:

SABIC CORPORATE HQ

PO Box 5101
 Riyadh 11422
 Saudi Arabia
 T +966 (0) 1 225 8000
 F +966 (0) 1 225 9000
 E info@sabic.com

AMERICAS

SABIC
 Functional Forms
 2500 CityWest Boulevard
 Suite 100
 Houston, TX 77042
 USA
 Toll-free (800) 323 3783
 F (888) 443 2033
 E spinside.sales@sabic.com

EUROPE

SABIC
 Functional Forms
 Plasticslaan 1
 4612 PX
 Bergen op Zoom
 The Netherlands
 T +31 (0)164 293684
 F +31 (0)164 292272
 E ff.info@sabic.com

PACIFIC

SABIC
 Functional Forms
 2550 Xiupu Road
 Pudong
 201319 Shanghai
 China
 T +86 21 3222 4500
 F +86 21 6289 8998
 E ff.info@sabic.com

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