

# LEXAN™ FR25A FILM

## PRODUCT DATASHEET

### DESCRIPTION

LEXAN™ FR25A flame-retardant film is an opaque polycarbonate film with UL94 V-0 listing to meet the stringent requirements in a wide range of electrical, electronic and transportation applications. LEXAN FR25A film offers improved score and bend fabrication capability versus LEXAN FR700 film in addition to ease of thermoforming, hydroforming, embossing, die-cutting, folding, and bending. It is suitable for applications such as printed circuit board insulation, backlit aircraft in-flight panels and displays, business equipment insulation, computer rack partitions, and TV and monitor insulation.

### TYPICAL PROPERTY VALUES

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
<b>MECHANICAL</b>						
Tensile Strength @ Yield (0.43mm)	ASTM D882	psi	9427	ISO 527	MPa	61
Ultimate (0.43mm)	ASTM D882	psi	12118	ISO 527	MPa	66
Tensile Modulus (0.43mm)	ASTM D882	psi	377143	ISO 527	MPa	2617
Tensile Elongation at Break (0.43MM)	ASTM D882	%	41	ISO 527	%	41
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.4 –1.8		kN/m	298
Propagation	ASTM D1922	g/mil	30-55		kN/m	2 - 5
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
Fold Endurance (MIT)						
0.010" (0.25 mm)	ASTM D2176-69	double folds	45			
0.020" (0.50 mm)	ASTM D2176-69	double folds	20			
<b>THERMAL</b>						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft <sup>2</sup> /°F/in	1.35		W/m <sup>2</sup> K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 <sup>-5</sup> /°F)	3.2	ISO 11359	(x10 <sup>-5</sup> /°C)	5.8
Specific Heat @40°F (4°C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg·°C	1.25
Glass Transition Temperature	ASTM D3417 / D3418	°F	307	ISO 11357	°C	153
Vicat Softening Temperature, B	ASTM 1525-00 modified	°F	347			175
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	145
Shrinkage at 302°F (150°C)	ASTM D1204	%	0.02		%	0.02
<b>PHYSICAL</b>						
Density	ASTM D792	slug/ft <sup>3</sup>	2.6	ISO 1183	kg/m <sup>3</sup>	1344
Water Absorption, 24 hrs.	ASTM D570	% change	0.28	ISO 62	% change	0.28
Surface Energy(1 <sup>st</sup> surface/ 2 <sup>nd</sup> surface)	ASTM D5946-01	-	34/36			
Surface Tension(1 <sup>st</sup> surface/ 2 <sup>nd</sup> surface)	Dyne Pens	Dyne	>44/>44			

PROPERTY	ASTM TEST METHOD	UNITS (USCS)	VALUE	ISO TEST METHOD	UNITS (SI)	VALUE
<b>OPTICAL</b>						
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	7	ISO 2813	-	7
<b>ELECTRICAL</b>						
Dielectric Strength in oil, short time @ 72°F (23°C), 10 mils (0.25mm)	ASTM D149-97a Method A	kV/mil	1.5	IEC 60243	kV/mm	59
Dielectric Constant						
@ 60 Hz	ASTM D150	-	2.9	IEC 60250	-	2.9
@ 1,000,000 Hz	ASTM D150	-	2.8	IEC 60250	-	2.8
Dissipation Factor						
@ 60 Hz	ASTM D150	-	0.0026	IEC 60250	-	0.0026
@ 1,000,000 Hz	ASTM D150	-	0.0117	IEC 60250	-	0.0117
Volume Resistivity	ASTM D257	Ω-cm	1.00E+17	IEC 60093	Ω-cm	1.00E+17
Surface Resistivity	ASTM D257	Ω/square	1.00E+16	IEC 60093	Ω/square	1.00E+16
Arc Resistance, Tungsten Electrodes	ASTM D495	s	64			

- ◆ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC representative or the SABIC Quality Services Department.  
Reported Values are based on 0.250 mm (0.010") thickness unless otherwise noted.
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## MANUFACTURING SPECIFICATIONS

NOMINAL GAUGE RANGES	MIN./MAX LIMIT OF NOMINAL
0.010 - 0.030" (0.250 - 0.750mm)	-/+5%

Color Code:

Black Color - 701 (BK)

Clear Color - 116

UL FILE NUMBERS: [E121562](#), [E207780](#)

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