

LEXAN™ FRA 460 SHEET

PRODUCT DATASHEET

DESCRIPTION

Lexan™ FRA 460 sheet is a .460" monolithic, high impact resistant Lexan polycarbonate sheet with a proprietary abrasion resistant surface. Lexan FRA 460 sheet provides 70 times the impact resistance of laminated glass with no spalling. Lexan FRA 460 sheet has been specifically developed for rail glazing applications. Lexan FRA 460 sheet meets the UMTA glazing guidelines and the FRA (Federal Railway Administration) Type I & II ballistic and impact requirements.

TYPICAL PROPERTY VALUES◆

PROPERTY	TEST METHOD	UNITS	VALUE
Physical			
Specific Gravity	ASTM D792	-	1.20
Light Transmission (Average), 1/8" Thick	ASTM D1003	%	85
Chemical Resistance	ANSI Z26.1	-	Passes#
Mechanical			
Tensile Strength, Ultimate	ASTM D638	psi	9,500
Flexural Strength	ASTM D790	psi	13,500
Flexural Endurance @ 1,800 Cycles/Min, 73°F, 50% RH	ASTM D671	psi	1,000
Compressive Strength	ASTM D696	psi	12,500
Modulus of Elasticity	ASTM D638	psi	340,000
Drop Ball Impact Strength‡	SABIC Test	ft-lbs	
@ 73°F			>200
@ 32°F			>200
@ 0°F			>200
Thermal			
Coefficient of Thermal Expansion	ASTM D696	in/in/°F	3.75×10^{-5}
Heat Deflection Temperature @ 264 psi	ASTM D648	°F	260
Flammability			
Horizontal Burn (Flame Spread)	ASTM D635	in	
AEB			<1
Ignition Temperature	ASTM D1929	°F	
Flash			873
Self			1,076
UMTA Guidelines (Glazing)	-	-	Pass
Federal Railway Administration			
(FRA) Type I & II	-	-	Meets all requirements

◆ These typical values are not intended for specification purposes. If minimum certifiable properties are required please contact your Local SABIC Innovative Plastics' representative.

‡ 5-lb steel ball dropped from a height of 40 feet

Gasoline and kerosene - no tackiness, crazing or loss of transparency for a minimum of 48 hours.

™ Trademarks of SABIC.

UL File Number: E121562

CONTACT US:

Middle East and Africa

SABIC Global Headquarters
PO Box 5101
Riyadh 11422
Saudi Arabia
T +966 (0) 1 225 8000
F +966 (0) 1 225 9000
E info@sabic.com

Email

sfs.info@sabic-ip.com

Americas

Specialty Film & Sheet
1 Plastics Avenue
Pittsfield, MA 01201
USA
Toll-free 1 800 323 3783
T 1 413 448 6655
F (888) 443 2033
E Spinside.sales@sabic-ip.com

Europe

Specialty Film & Sheet
Plasticslaan 1
4612 PX
Bergen op Zoom
The Netherlands
T +31 (0)164 293678
F +31 (0)164 293272
E sfs.info@sabic-ip.com

Asia Pacific

Specialty Film & Sheet
2550 Xiupu Road
Pudong
201319 Shanghai
China
T +86 21 2037 8188
F +86 21 2037 8288
E sfs.info@sabic-ip.com

DISCLAIMER: THE MATERIALS, PRODUCTS AND SERVICES OF SAUDI BASIC INDUSTRIES CORPORATION (SABIC) OR ITS SUBSIDIARIES OR AFFILIATES ("SELLER") ARE SOLD SUBJECT TO SELLER'S STANDARD CONDITIONS OF SALE, WHICH ARE AVAILABLE UPON REQUEST. INFORMATION AND RECOMMENDATIONS CONTAINED IN THIS DOCUMENT ARE GIVEN IN GOOD FAITH. HOWEVER, SELLER MAKES NO EXPRESS OR IMPLIED REPRESENTATION, WARRANTY OR GUARANTEE (i) THAT ANY RESULTS DESCRIBED IN THIS DOCUMENT WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (ii) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN OR APPLICATION INCORPORATING SELLER'S MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS. UNLESS OTHERWISE PROVIDED IN SELLER'S STANDARD CONDITIONS OF SALE, SELLER SHALL NOT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS, PRODUCTS, SERVICES OR RECOMMENDATIONS DESCRIBED IN THIS DOCUMENT. Each user is responsible for making its own determination as to the suitability of Seller's materials, products, services or recommendations for the user's particular use through appropriate end-use and other testing and analysis. Nothing in any document or oral statement shall be deemed to alter or waive any provision of Seller's Standard Conditions of Sale or this Disclaimer, unless it is specifically agreed to in a writing signed by Seller. Statements by Seller concerning a possible use of any material, product, service or design do not, are not intended to, and should not be construed to grant any license under any patent or other intellectual property right of Seller or as a recommendation for the use of any material, product, service or design in a manner that infringes any patent or other intellectual property right.

SABIC and brands marked with TM are trademarks of SABIC or its subsidiaries or affiliates.
© 2014 Saudi Basic Industries Corporation (SABIC). All Rights Reserved.

[†] Any brands, products or services of other companies referenced in this document are the trademarks, service marks and/or trade names of their respective holders.

www.sabic.com/sfs

